



Ateva® 2810A

Celanese EVA Performance Polymers - Ethylene Vinyl Acetate Copolymer

Sunday, November 3, 2019

General Information

Product Description

This resin is commonly used for hot melt coating and adhesive applications and automotive applications.

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Additive	• Antioxidant		
Features	• Antioxidant	• Copolymer	
Uses	• Adhesives	• Automotive Applications	• Coating Applications
Agency Ratings	• EC 1907/2006 (REACH)		
Forms	• Pellets		
Processing Method	• Extrusion Coating		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.949	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (190°C/2.16 kg)	6.0	g/10 min	ASTM D1238
Vinyl Acetate Content	28.0	wt%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Break)	2320	psi	ASTM D638
Tensile Elongation ² (Break)	820	%	ASTM D638
Flexural Modulus - 1% Secant	2760	psi	ASTM D790
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	79		
Shore D	27		
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	163	°F	ASTM D3418
Ring and Ball Softening Point	302	°F	ASTM E28

Processing Information

Extrusion	Nominal Value	Unit
Melt Temperature	< 410	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type IV, 2.0 in/min